

# **USB Start Pedal Controller**

## Part # PCNC USBFP1

The USB Start Pedal Controller lets you start an operation without having to touch the keyboard or mouse.

The USB Start Pedal Controller is seen by the controller (computer) as an additional keyboard.

### Installation Instructions

- 1. Place the Foot Pedal Controller in a position where you cannot accidently press it.
- 2. If desired you may install retention screws through the holes on the base of the Pedal.

#### All models:

- 1. Route the USB cable in such a way as to not interfere with operation of the mill and its accessories.
- 2. Plug the USB Pedal Controller into any available USB port on Path Pilot or Mach 3 computer.

# Operation

• Pressing the Pedal is the is the same operation as holding down the <ALT> key on your keyboard and pressing the R key and then letting up on the <ALT> key.

## Warning!!!

Any machine tool is potentially dangerous. The automation inherent in a CNC machine presents added risk not present in a manual mill.

Safe operation of the machine depends on its proper use and the precautions taken by the operator.

Read and understand your mills manual prior to its use. Only trained personnel with a clear and thorough understanding of its operation and safety requirements should operate any mill.

MillFast Products accepts no responsibility for machine performance or any damage or injury caused by its use. It is your responsibility to ensure you understand the implications of what you are doing and comply with any legislation and codes of practice applicable to your city, state or nation.

If you have any issues or questions feel free to send us an email at <a href="mailto:info@millfastproducts.com">info@millfastproducts.com</a>

